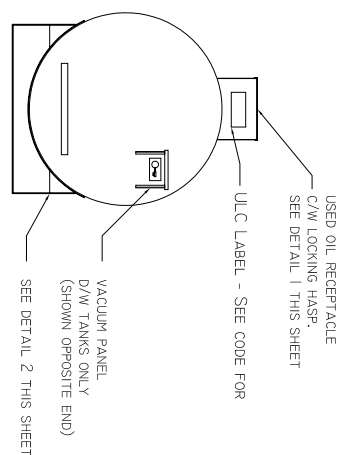
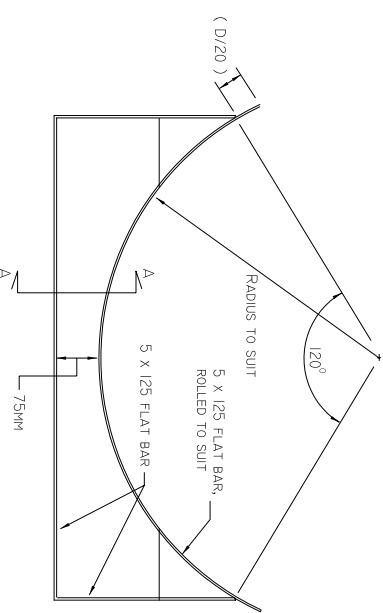


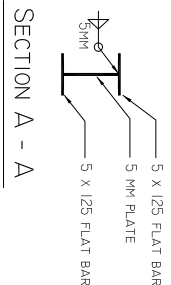
ELEVATION - 500 GAL TANK  
NTS



TANK PROFILE  
NTS



DETAIL 2 - TANK SADDLE  
NTS

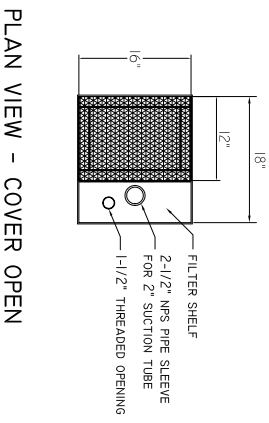


SECTION A - A

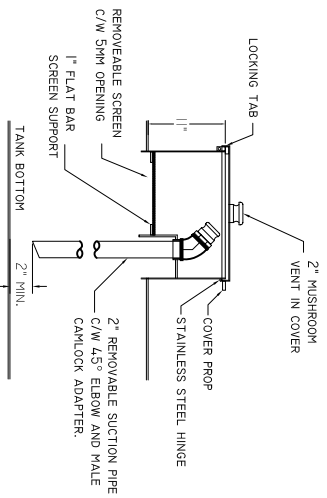
SIZE	DIAMETER	NON-LINEFORM SPECIFICATION SERIES - CAPACITIES AND DIMENSIONS									
		LENGTH		HEAD/SHELL THICKNESS							
LITRES	GALS.	MM	INCHES	MM	INCHES	MM	INCHES	MM	INCHES	MM	INCHES
1137	250	965	38	1520	60	3.0	1.25	3.0	1.25	3.0	1.25
2270	500	1300	50	1800	71	3.0	1.25	3.0	1.25	3.0	1.25
3405	750	1300	50	2667	105	3.0	1.25	3.0	1.25	3.0	1.25
4540	1000	1300	50	3420	134	3.0	1.25	3.0	1.25	3.0	1.25
9000	2000	2000	79	2865	113	4.0	1.575	4.0	1.575	4.0	1.575
13600	3000	2000	79	4329	171	4.0	1.575	4.0	1.575	4.0	1.575
18100	4000	2000	79	5761	227	4.0	1.575	4.0	1.575	4.0	1.575
22200	5000	2000	79	7226	285	4.0	1.575	4.0	1.575	4.0	1.575

NOTES:

- THIS DRAWING IS TO BE READ IN CONJUNCTION WITH U.L.C.-S652-93 STANDARD FOR TANK ASSEMBLIES FOR COLLECTION OF USED OIL, AMENDED JUNE 1995, HEREAFTER REFERRED TO AS THE CODE.
- ALL WELDING SHALL BE PERFORMED BY QUALIFIED PERSONNEL, HOLDING A VALID CERTIFICATE ISSUED BY THE N.S. DEPARTMENT OF LABOUR.
- FOR CONSTRUCTION DETAILS OF ACTUAL TANK SHELL, REFER TO AFL U.L.C.-S601 DRAWINGS.
- TANK SHALL BE INSTALLED AND MAINTAINED IN ACCORDANCE WITH THE CODE. SEE AFL LITERATURE.
- TANK CONNECTIONS AS PER DESIGN NO. 8.1 OF THE S601 CODE (WELD-IN FITTING)
- LIFTING LUGS SHALL BE DESIGNED AS PER SECTION 3.4 OF THE S601 CODE.
- TANK SHALL HAVE WARNING SYMBOLS AND LABELS AS PER THE CODE.



PLAN VIEW - COVER OPEN



SECTION THROUGH RECEPTACLE

DETAIL 1 - USED OIL RECEPTACLE  
NTS

DATE	NO.	REVISION	BY	STAMP	A.F.L. TANK MANUFACTURING ARCHAT, NOVA SCOTIA	DATE	08/04	APPROVED	DRAWING	ELEVATION, PROFILE & CONSTRUCTION DETAILS
SCALE	NTS					PROJECT	500 GAL USED OIL TANK	DRAWN BY	GL/DT	TYPICAL ARRANGEMENT
						SHEET NO.	1			
						DRAWING NO.	AFL-03-010			