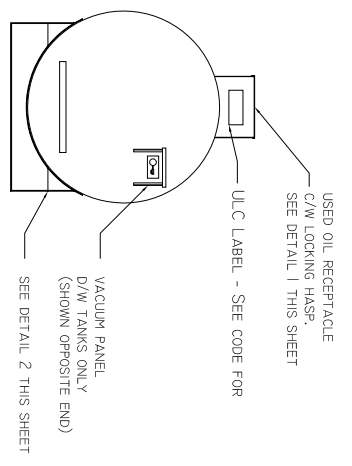
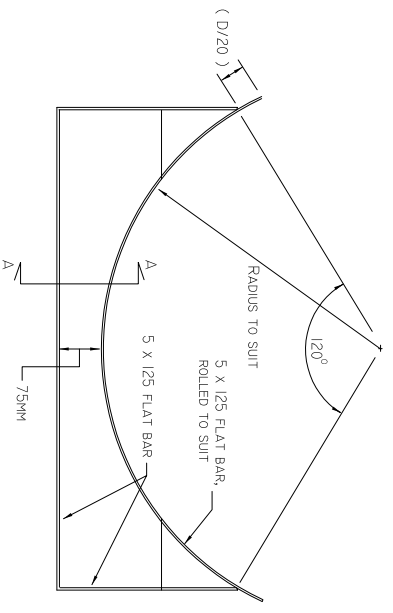


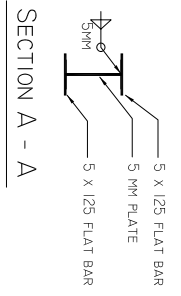
ELEVATION - 1000 GAL TANK
NTS



TANK PROFILE
NTS



DETAIL 2 - TANK SADDLE
NTS



SECTION A - A

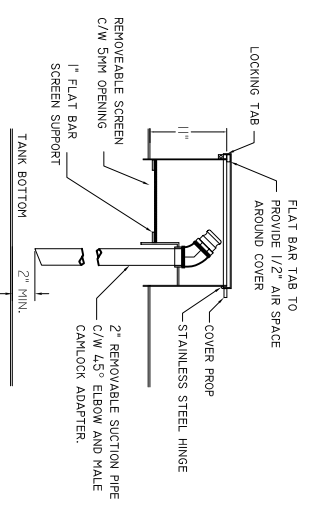
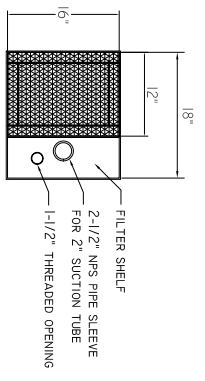
NON-UNIFORM SPECIFICATION SERIES - CAPACITIES AND DIMENSIONS

| SIZE | DIAMETER | LENGTH | HEAD/SHELL THICKNESS | | SHELL THICKNESS | | INTERSTITIAL VENTS | | | |
|--------|----------|--------|----------------------|----------------|-----------------|----------------|--------------------|----------------------|---|-------|
| | | | PRIMARY TANK | SECONDARY TANK | SECONDARY TANK | SECONDARY TANK | | | | |
| LITRES | GALS. | MM | INCHES | MM | INCHES | MM | INCHES | NO. (REQD. SIZES/PS) | | |
| 1137 | 250 | 965 | 38 | 1520 | 60 | 3.0 | .125 | 3.0 | 1 | I-1/2 |
| 2270 | 500 | 1300 | 50 | 1800 | 71 | 3.0 | .125 | 3.0 | 1 | I-1/2 |
| 3405 | 750 | 1300 | 50 | 2667 | 105 | 3.0 | .125 | 3.0 | 1 | I-1/2 |
| 4540 | 1000 | 1300 | 50 | 3420 | 134 | 3.0 | .125 | 3.0 | 1 | I-1/2 |
| 9000 | 2000 | 2000 | 79 | 2865 | 113 | 4.0 | .1575 | 4.0 | 2 | 2 |
| 13600 | 3000 | 2000 | 79 | 4329 | 171 | 4.0 | .1575 | 4.0 | 2 | 2 |
| 18100 | 4000 | 2000 | 79 | 5761 | 227 | 4.0 | .1575 | 4.0 | 2 | 2 |
| 22700 | 5000 | 2000 | 79 | 7226 | 285 | 4.0 | .1575 | 4.0 | 2 | 2 |

NOTES:

- THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ULC-S652-93 STANDARD FOR TANK ASSEMBLES FOR COLLECTION OF USED OIL. AMENDED JUNE 1995. HEREAFTER REFERRED TO AS THE CODE.
- ALL WELDING SHALL BE PERFORMED BY QUALIFIED PERSONNEL. HOLDING A VALID CERTIFICATE ISSUED BY THE N.S. DEPARTMENT OF LABOUR.
- FOR CONSTRUCTION DETAILS OF ACTUAL TANK SHELL, REFER TO AFL ULC-S601 DRAWINGS.
- TANK SHALL BE INSTALLED AND MAINTAINED IN ACCORDANCE WITH THE CODE. SEE AFL LITERATURE.
- TANK CONNECTIONS AS PER DESIGN NO. 81 OF THE S601 CODE (WELD-IN FITTING)
- LIFTING LUGS SHALL BE DESIGNED AS PER SECTION 3.4 OF THE S601 CODE.
- TANK SHALL HAVE WARNING SYMBOLS AND LABELS AS PER THE CODE.

PLAN VIEW - COVER OPEN



SECTION THROUGH RECEPTACLE

DETAIL 1 - USED OIL RECEPTACLE
NTS

| | | | | | | | | | | |
|---|-----|----------|-------|----------|---|-----------------|--------------|--------------------------|-------------------------|-------------|
| DATE | NO. | REVISION | BY | | A.F.L. TANK MANUFACTURING ARICHAT, NOVA SCOTIA | DRAWN BY NTS | SCALE NTS | PROJECT USED OIL TANK | SHEET NO. AFL-03-010 | DRAWING NO. |
| | | | | | | | | | | |
| ELEVATION, PROFILE & CONSTRUCTION DETAILS | | DATE | 10/03 | APPROVED | | | | | | |